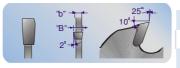


Saw blades for moulders

25AA25BO

The teeth have facet ground sides which result

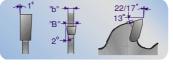


D В £ b С 225 3.4 2.4 28 60 187.15 250 556.42 3.4 2.4 36 60 Feed Speed up to 150 m/min.

in a very smooth cutting surface. Oxide coated with a maximum cutting depth of 50mm.

22/17AA15

The teeth have a special front grind (bevelled) for



a better cutting results. Oxide coated with a maximum cutting depth of 30mm.

D	В	b	Z	С	£
180	3.5	2.4	38	40/60	151.87
200	3.5	2.4	42	40/60	169.72
225	3.5	2.4	48	40/60	186.10
250	3.5	2.4	54	40/60	239.27

Feed Speed up to 150 m/min.

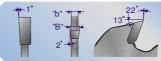
22AA19



Ripping in moulders with normal surface requirements. Maximum cutting depth 30mm.

U	D	D	2	C	L
225	3.2	2.2	36	60	84.03
250	3.2	2.2	40	60	84.03

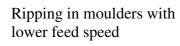
22AA26



Ripping in moulders with normal surface requirements. Maximum cutting depth 50mm

D	В	b	Z	С	£
225	3.2	2.2	28	60	74.92
250	3.2	2.2	30	60	74.92

22AA39





D	В	b	Z	С	£
225	3.2	2.2	18	60	64.36
250	3.2	2.2	20	60	66.51

22AA39B2

Ripping in moulders with lower feed speed



D	В	b	Z	С	£
225	3.5	2.5	18	60	97.01
250	3.5	2.5	20	60	97.01





Blades for moulders. Some of these blades are o de la constante de la consta "oxide coated"