

Tenoner, Scoring blades and Hoggers

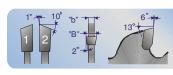
D

125

В

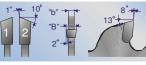
3.2

6BA10B2



Scoring blade for tenoners.BA toothform with long-life carbide tips

8BA13B2



Scoring saw blade for tenoners. BA toothstyle with Long-life carbide

22AA39B2

Scoring blade for tenoners. BA toothform

LEUCO

Scoring blade for the Leuco system. Manu-

factured with long-life carbide. With BA toothstyle but can also be produced left or right handed

HOMAG



Scoring blade for Homag,Brandt,IMA. Manufactured with long-life carbide.Right(CA) or

left(DA).Can also be produced BA toothstyle.

LEUCO HOGGER



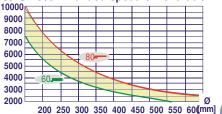
For panel sizing of laminated or non-laminated boards. Produced with long-life carbide tips. Left or right handed. Can also be manufactured with BA

10CA/DA16



Trim saw blade for edge trimming.Long life carbide.Right(CA) or left(DA)

[rpm] Recommended speed of revolution



		-						-		-	
		150	3	3.2		2.2		48	100	.37	
		160	3	3.2		2.2		48	100	.37	
		180	3	3.2		2.2		56	111	.89	
		200	3	3.2		2.2		64	122	.49	
		300	3	8.5		2.5		96	154	.40	
		D		В		b		Z	£		
		125	3	3.2		2.2		30	89	.77	
		150	3	3.2		2.2		36	89	.77	
		180	3	3.2		2.2		42	99	.68	
		200	3	3.2		2.2		48	107	.39	
		D		В		b		Z	£		
,		180	3	3.2		2.2		14	81	.89	
1		200	3	3.2		2.2		16	90	.80	
		225	3	3.5		2.5		18	103	.52	
			-	-		•	_	_			•
			D	В	b	С	Z		H		£
	6AA10		80	3.2	2.2	50		3/22/			23.56
	8AA13		180	3.2	2.2			3/22/			10.50
d	10AA16	1	80	3.2	2.2	50	36	3/22/	80	9	98.34
u											
			D	В	b	С	Ζ	Csk P	H L/R		£
	CA 4 4 0		00	2.2	2.2	CF	50				

b

2.2

£

100.37

Ζ

40

	D	В	b	С	Z Csk PH L/R	£
6AA10	180	3.2	2.2	65	56 6/7/60/10.5	123.56
8AA13	180	3.2	2.2	65	42 6/7/60/10.5	110.50

6AA10 200 4.0 2.8 80 64-4 4/6.5/140 141.50 6AA11 220 4.0 2.8 80 64-4 6/6/154 146.87 6AA10 250 4.0 2.8 80 78-6 6/6.5/200 155.42 6AA10 250 4.0 2.8 100 78-6 6/6.5/200 155.42		D	В	b	C Z	Csk PH L/R	£
6AA10 250 4.0 2.8 80 78-6 6/6.5/200 155.42	6AA10	200	4.0	2.8	80 64-4	4/6.5/140	141.50
	6AA11	220	4.0	2.8	80 64-4	6/6/154	146.87
6AA10 250 4.0 2.8 100 78-6 6/6.5/200 155.42	6AA10	250	4.0	2.8	80 78-6	6/6.5/200	155.42
	6AA10	250	4.0	2.8	100 78-6	6/6.5/200	155.42

	D	В	b	С	Z Csk PH L/R	£
A/DA	100	3.2	2.2	32	20 2/4/52	101.78



Scoring saw blades equipped with longlife carbide tips. Used for scoring of laminated and non-coated boards.

