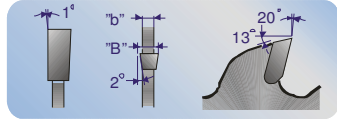


Groove cutting saw blades

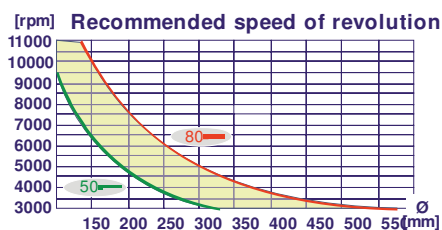
20AA26

Groove cutting saw blades for wood, chipboards and non-ferrous metals with moderate feed speeds.



| D | B | b | z | £ |
|-----|------|-----|----|--------|
| 100 | 1.5 | 1.0 | 12 | 104.17 |
| 100 | 2.0 | 1.3 | 12 | 95.31 |
| 100 | 2.5 | 1.5 | 12 | 93.01 |
| 100 | 3.0 | 2.0 | 12 | 93.01 |
| 100 | 3.5 | 2.5 | 12 | 98.41 |
| 100 | 4.0 | 3.0 | 12 | 100.62 |
| 100 | 4.5 | 3.5 | 12 | 104.17 |
| 100 | 5.0 | 4.0 | 12 | 107.17 |
| 100 | 6.0 | 4.0 | 12 | 125.60 |
| 100 | 10.0 | 7.0 | 12 | 244.15 |
| 125 | 1.5 | 1.0 | 16 | 104.17 |
| 125 | 2.0 | 1.3 | 16 | 95.31 |
| 125 | 2.5 | 1.5 | 16 | 93.01 |
| 125 | 3.0 | 2.0 | 16 | 93.01 |
| 125 | 3.5 | 2.5 | 16 | 98.41 |
| 125 | 4.0 | 3.0 | 16 | 100.62 |
| 125 | 4.5 | 3.5 | 16 | 104.17 |
| 125 | 5.0 | 4.0 | 16 | 107.17 |
| 125 | 6.0 | 4.0 | 16 | 125.60 |
| 125 | 6.5 | 4.0 | 16 | 136.64 |
| 125 | 12.0 | 8.0 | 16 | 328.59 |
| 140 | 3.0 | 2.0 | 18 | 97.53 |
| 150 | 1.5 | 1.0 | 18 | 109.47 |
| 150 | 2.0 | 1.3 | 18 | 99.68 |
| 150 | 2.5 | 1.5 | 18 | 97.59 |
| 150 | 3.0 | 2.0 | 18 | 97.59 |
| 150 | 3.5 | 2.5 | 18 | 103.60 |
| 150 | 4.0 | 3.0 | 18 | 105.92 |
| 150 | 4.5 | 3.5 | 18 | 109.47 |
| 150 | 5.0 | 4.0 | 18 | 114.34 |
| 150 | 6.0 | 4.0 | 18 | 132.06 |
| 150 | 8.0 | 6.0 | 18 | 186.41 |
| 150 | 10.0 | 7.0 | 18 | 255.04 |
| 150 | 12.0 | 8.0 | 18 | 399.82 |

| D | B | b | z | £ |
|-----|------|-----|----|--------|
| 180 | 1.5 | 1.0 | 18 | 112.34 |
| 180 | 2.0 | 1.3 | 18 | 103.60 |
| 180 | 2.5 | 1.5 | 18 | 100.62 |
| 180 | 3.0 | 2.0 | 18 | 100.62 |
| 180 | 3.5 | 2.5 | 18 | 106.47 |
| 180 | 4.0 | 3.0 | 18 | 109.47 |
| 180 | 4.5 | 3.5 | 18 | 112.34 |
| 180 | 5.0 | 4.0 | 18 | 116.17 |
| 180 | 6.0 | 4.0 | 18 | 136.10 |
| 180 | 6.5 | 4.0 | 18 | 147.85 |
| 180 | 8.0 | 6.0 | 18 | 217.34 |
| 180 | 10.0 | 8.0 | 18 | 285.47 |
| 200 | 1.5 | 1.0 | 18 | 116.17 |
| 200 | 2.0 | 1.3 | 18 | 106.47 |
| 200 | 2.5 | 1.5 | 18 | 103.60 |
| 200 | 3.0 | 2.0 | 18 | 103.60 |
| 200 | 3.5 | 2.5 | 18 | 110.17 |
| 200 | 4.0 | 3.0 | 18 | 112.34 |
| 200 | 4.5 | 3.5 | 18 | 116.17 |
| 200 | 5.0 | 4.0 | 18 | 119.95 |
| 200 | 6.0 | 4.0 | 18 | 140.47 |
| 200 | 10.0 | 8.0 | 18 | 382.83 |
| 200 | 12.0 | 8.0 | 18 | 578.75 |
| 225 | 4.0 | 3.0 | 18 | 123.54 |
| 225 | 4.5 | 3.5 | 18 | 128.03 |
| 225 | 5.0 | 4.0 | 18 | 133.68 |
| 225 | 6.0 | 4.0 | 18 | 155.22 |
| 225 | 7.0 | 4.0 | 18 | 188.54 |
| 250 | 4.5 | 3.5 | 20 | 183.35 |
| 250 | 5.0 | 4.0 | 20 | 186.37 |
| 250 | 6.0 | 4.0 | 20 | 186.37 |
| 250 | 8.0 | 6.0 | 20 | 227.74 |
| 280 | 4.0 | 3.0 | 22 | 188.99 |
| 280 | 6.0 | 4.0 | 22 | 203.40 |
| 300 | 6.0 | 4.0 | 24 | 233.93 |
| 300 | 8.0 | 6.0 | 24 | 422.34 |
| 300 | 10.0 | 8.0 | 24 | 482.95 |
| 100 | 4.0 | 2.8 | 6 | 27.35 |



Biscuit
Jointers



Groove cutting saw blade for wood and boards. When grooving across the grain, use half the speed compared to along the grain.

