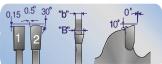


# Steel cutting saw blades

Dry cut blades equipped with special carbide tips suitable for sawing steel without cooling.

#### S13 125-230mm

For cutting mild steel



-	D	D	D	2	L
1	136	2.2	1.6	36	93.26
	150	2.0	1.6	36	100.22
	160	2.0	1.6	36	100.22
	160	2.2	1.6	62	145.32
	165	2.2	1.6	36	102.63
	180	2.0	1.6	42	107.16

2.0

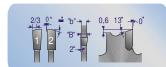
2.0

200

210

#### S13 250-700mm

For cutting mild steel



216	2.0	1.6	48	116.03
230	2.0	1.6	54	130.39
230	2.0	1.6	72	152.50
250	2.2	1.8	60	130.39
250	2.2	1.8	80	162.40
305	2.2	1.8	60	133.44
305	2.2	1.8	80	164.13
355	2.6	2.2	84	178.50
400	3.5	2.8	96	216.39
450	3.8	3.1	96	264.16
500	4.2	3.5	96	295.13
550	4.4	3.6	96	503.40
600	4.4	3.6	96	542.28
700	4.4	3.6	116	862.60

1.6

48

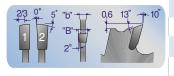
50

114.62

122.84

### S13 Stainless

Positive hook angle designed for cutting stainless steel



D	В	b	Z	£
160	2.2	1.6	62	145.32
200	2.2	1.6	64	150.48
230	2.0	1.6	72	152.50
250	2.2	1.8	80	162.40
305	2.2	1.8	80	164.13
355	2.6	2.2	84	178.50

## N6EA13sp

Special grind for cutting thinwalled sheets of sandwich material (steel/foam etc.)

D	В	b	Z	£
350	3.2	2.5	84	197.30
400	3.2	2.5	96	241.33
450	4.0	3.2	108	293.01
500	4.0	3.2	120	366.03

Recommended speed of revolution [rpm] 3500 3000 2500 2000 1500 1000 200 250 300 350 400 450 500 550 60**(**mm) Our S13s are Dry cut blades for cutting steel without cooling. Steel is very abrasive and consequently resharpening should be done on a regular basis. These blades are suitable for sheet-metal workers, plumbers and for use in machine shops. Can also be used on a portable saw.

29

Page