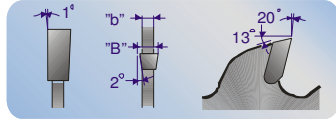


Groove cutting saw blades

20AA26

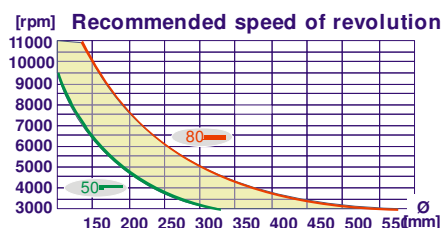


Groove cutting saw blades for wood, chipboards and non-ferrous metals with moderate feed speeds.

D	B	b	z	£
100	1.5	1.0	12	97.62
100	2.0	1.3	12	89.32
100	2.5	1.5	12	87.16
100	3.0	2.0	12	87.16
100	3.5	2.5	12	92.22
100	4.0	3.0	12	94.29
100	4.5	3.5	12	97.62
100	5.0	4.0	12	100.44
100	6.0	4.0	12	117.71
100	10.0	7.0	12	228.81
125	1.5	1.0	16	97.62
125	2.0	1.3	16	89.32
125	2.5	1.5	16	87.16
125	3.0	2.0	16	87.16
125	3.5	2.5	16	92.22
125	4.0	3.0	16	94.29
125	4.5	3.5	16	97.62
125	5.0	4.0	16	100.44
125	6.0	4.0	16	117.71
125	6.5	4.0	16	128.05
125	12.0	8.0	16	307.93
140	3.0	2.0	18	91.40
150	1.5	1.0	18	102.59
150	2.0	1.3	18	93.42
150	2.5	1.5	18	91.46
150	3.0	2.0	18	91.46
150	3.5	2.5	18	97.09
150	4.0	3.0	18	99.26
150	4.5	3.5	18	102.59
150	5.0	4.0	18	107.15
150	6.0	4.0	18	123.76
150	8.0	6.0	18	174.69
150	10.0	7.0	18	239.01
150	12.0	8.0	18	374.69

D	B	b	z	£
180	1.5	1.0	18	105.28
180	2.0	1.3	18	97.09
180	2.5	1.5	18	94.29
180	3.0	2.0	18	94.29
180	3.5	2.5	18	99.78
180	4.0	3.0	18	102.59
180	4.5	3.5	18	105.28
180	5.0	4.0	18	108.86
180	6.0	4.0	18	127.54
180	6.5	4.0	18	138.55
180	8.0	6.0	18	203.68
180	10.0	8.0	18	267.52
200	1.5	1.0	18	108.86
200	2.0	1.3	18	99.78
200	2.5	1.5	18	97.09
200	3.0	2.0	18	97.09
200	3.5	2.5	18	103.24
200	4.0	3.0	18	105.28
200	4.5	3.5	18	108.86
200	5.0	4.0	18	112.41
200	6.0	4.0	18	131.64
200	10.0	8.0	18	358.77
200	12.0	8.0	18	542.37
225	4.0	3.0	18	115.78
225	4.5	3.5	18	119.98
225	5.0	4.0	18	125.27
225	6.0	4.0	18	145.47
225	7.0	4.0	18	176.69
250	4.5	3.5	20	171.82
250	5.0	4.0	20	174.65
250	6.0	4.0	20	174.65
250	8.0	6.0	20	213.43
280	4.0	3.0	22	177.11
280	6.0	4.0	22	190.61
300	6.0	4.0	24	219.22
300	8.0	6.0	24	395.79
300	10.0	8.0	24	452.59

D	B	b	z	£
100	4.0	2.8	6	25.63



Biscuit
Jointers



Groove cutting saw blade for wood and boards. When grooving across the grain, use half the speed compared to along the grain.

