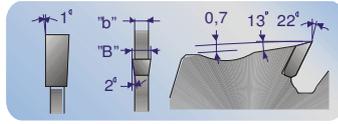




Rip Saw Blades with Wiper Slots

22AA46SR

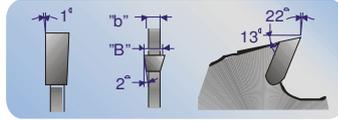
With guard teeth and wiper slots. Diameter 180 to 200mm



D	B	b	z	£
180	2.8	1.9	12+2	124.92
200	2.8	1.9	14+2	124.92
225	3.2	2.2	16+2	124.92
250	3.2	2.2	16+2	125.84
280	3.2	2.2	18+2	132.42
300	3.2	2.2	20+2	140.25
315	3.2	2.2	20+2	143.59
350	3.5	2.5	24+2	156.50
400	3.5	2.5	28+2	176.32

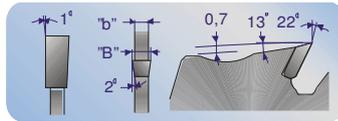
22AA46R

With large gullets and wiper slots. Diameter 225 to 400mm



22AA39SR

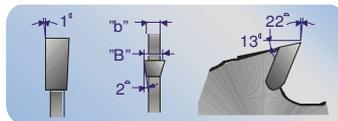
With guard teeth and wiper slots.



D	B	b	z	£
200	2.0	1.4	16+2	124.92
200	2.5	1.8	16+2	124.92
225	2.0	1.4	18+2	124.92
225	2.5	1.8	18+2	124.92
250	2.5	1.8	20+2	125.84
250	2.8	2.0	20+2	125.84
280	2.8	2.0	22+2	132.42
300	2.8	2.0	24+2	140.25

22AA39R

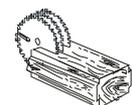
With large gullets and wiper slots. Pin holes for the Raimann machine



D	B	b	z	£
300	3.2	2.2	24+2	154.55
350	3.5	2.5	24+4	209.41
360	3.5	2.5	24+4	209.41



Wiper slot blades are Multi-rip blades. The wiper slots reduce the risk of getting stuck and also of the saw body becoming burnt. The guard tooth throws out loose cuttings and keeps the cutting groove clean. The blades can be used for sawing both green and dry wood

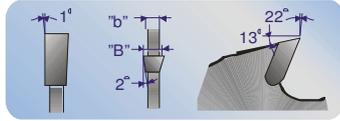




Rip Saw Blades with Wiper Slots-Thin Kerf

22AA46RT2

With large gullets and wiper slots. Diameter 180 to 400mm



D	B	b	z	f
180	2.4	1.6	12+2	124.92
200	2.4	1.6	14+2	124.92
225	2.8	1.9	16+2	124.92
250	2.8	1.9	16+2	124.92
280	2.8	1.9	18+2	132.42
300	2.8	1.9	20+2	140.25
315	2.8	1.9	20+2	143.59
350	3.2	2.2	24+2	156.50
400	3.2	2.2	28+2	176.32

Wiper Slots

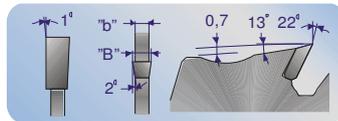
The Wiper slot length depends on the centre bore size and flange diameter

D	c-bore	WS Length
160		25
180		25
200		25
225	≤ 70	35
225	> 70	25
250	≤ 70	50
250	> 70	35
280		50
300	≤ 70	60
300	> 70	50
315	≤ 80	70
315	> 80	60
350	≤ 100	70
350	> 100	60
400		70

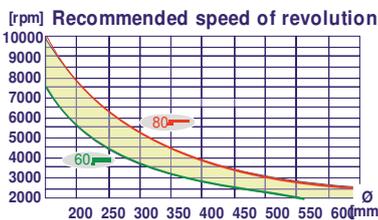
Always state saw height, feed speed, revolution and size of the flanges when ordering a saw blade

22AA46SRT3

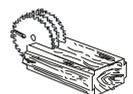
With guard teeth and wiper slots.



D	B	b	z	f
180	2.0	1.3	12+2	124.92
200	2.0	1.3	14+2	124.92
225	2.4	1.6	16+2	124.92
250	2.4	1.6	16+2	124.92
280	2.4	1.6	18+2	132.42
300	2.4	1.6	20+2	140.25
315	2.4	1.6	20+2	143.59
350	2.8	1.9	24+2	156.50
400	2.8	1.9	28+2	176.32



Wiper slot blades are Multi-rip blades. The wiper slots reduce the risk of getting stuck and also of the saw body becoming burnt. The guard tooth throws out loose cuttings and keeps the cutting groove clean. The blades can be used for sawing both green and dry wood

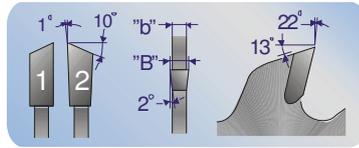




Ripping Blades

22BA39

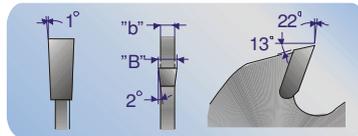
Ripping saw blade for solid wood



D	B	b	z	£
150/160	2.8	1.9	12	58.19
180	2.8	1.9	14	58.90
200	2.8	1.9	16	61.29
225	3.2	2.2	18	68.68
250	3.2	2.2	20	70.98
260/280	3.2	2.2	22	81.24
300	3.2	2.2	24	84.74
315	3.2	2.2	24	89.67
350	3.5	2.5	28	105.33
400	3.5	2.5	32	117.31
430	4.0	3.0	34	171.63
450	4.0	2.8	36	159.72
500	4.0	2.8	40	189.58
560	4.4	3.0	44	244.98
610	4.4	3.0	48	265.87
650	4.4	3.0	52	401.71
700	4.4	3.0	56	410.71
760	4.4	3.0	60	709.33

22AA39B2

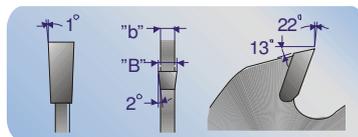
A more stable blade than the 22BA39. Can also be used as an outer blade.



D	B	b	z	£
180	3.2	2.2	14	81.89
200	3.2	2.2	16	90.80
225	3.5	2.5	18	103.52
250	3.5	2.5	20	113.57
280	3.5	2.5	22	121.41
300	3.5	2.5	24	121.41
350	4.0	2.8	28	140.59
400	4.0	2.8	32	158.78

22AA39T2

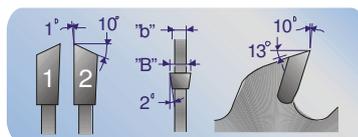
Similar design to 22AA39B2, but with a much thinner kerf.



D	B	b	z	£
160	2.4	1.6	12	60.77
180	2.4	1.6	14	62.49
200	2.4	1.6	16	64.63
225	2.8	1.9	18	75.02
250	2.8	1.9	20	76.22
280	2.8	1.9	22	85.83
300	2.8	1.9	24	89.02
350	3.2	2.2	28	111.01
400	3.2	2.2	32	124.15
450	3.5	2.5	36	174.14

10BA30

A ripping blade suitable for cross-cutting



D	B	b	z	£
400	3.5	2.5	40	135.05
450	4.0	2.8	44	171.92
500	4.0	2.8	50	212.04
550	4.4	3.0	56	269.55
610	4.4	3.0	60	283.71



Swedex offer a wide range of saw-blades for ripping both hard & soft wood. Alternate bevelled tooth design is recommended when ripping hard wood.

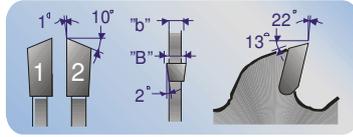




Ripping Blades

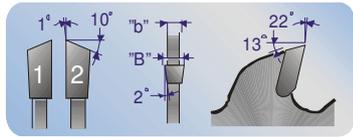
22BA30

For ripping of hard & soft wood. Tooth shape BA is recommended for hard wood. Can also be used for multi-rip sawing of dry, planed wood.



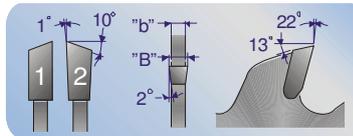
22BA30T3

Rip-saw blade with extra small cutting width



22BA26

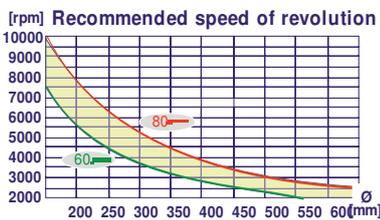
Rip-saw blade with a closer tooth pitch. Suitable for both hard and soft wood.



D	B	b	z	f
180	2.8	1.9	18	61.98
200	2.8	1.9	20	63.97
225	3.2	2.2	22	76.86
240	3.2	2.2	24 _(AA)	76.86
250	3.2	2.2	24	76.86
280	3.2	2.2	28	84.38
300	3.2	2.2	30	88.15
315	3.2	2.2	30	92.83
330	3.5	2.5	32	112.34
350	3.5	2.5	36	112.34
400	3.5	2.5	40	135.05
450	4.0	2.8	44	171.92
500	4.0	2.8	50	212.04
560	4.4	3.0	56	269.55
610	4.4	3.0	60	283.71
650	4.4	3.0	64	495.05
700	4.4	3.0	72	509.34

D	B	b	z	f
160	2.0	1.3	16	67.55
180	2.0	1.3	18	69.11
200	2.0	1.3	20	70.72
225	2.4	1.6	22	83.65
250	2.4	1.6	24	86.69
280	2.4	1.6	28	102.21
300	2.4	1.6	30	102.21
350	2.8	1.9	36	123.00
400	2.8	1.9	40	148.37

D	B	b	z	f
160	2.8	1.9	18	67.10
180	2.8	1.9	20	67.10
190/200	2.8	1.9	24	68.44
225	3.2	2.2	28	79.95
250	3.2	2.2	30	79.95
270	3.2	2.2	30	85.58
300	3.2	2.2	36	91.96
350	3.5	2.5	42	116.74
400	3.5	2.5	48	140.25
450	4.0	2.8	56	172.62
500	4.0	2.8	60	221.71
560	4.4	3.0	64	280.01
610	4.4	3.0	72	325.55
650	4.4	3.0	78	519.72
700	4.4	3.0	84	529.99



Swedex offer a wide range of saw-blades for ripping both hard & soft wood. Alternate bevelled tooth design is recommended when ripping hard wood.

