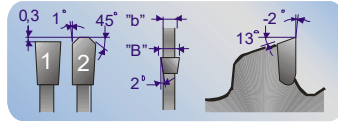


For Non-ferrous metals & Plastics

N2EAM6T3

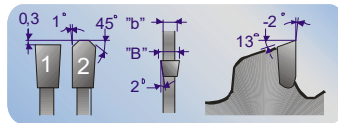
Extra narrow cutting width and extremely close toothed. Intended for cutting very thin material.



D	B	b	z	£
200	2.2	1.4	100	201.92
225	2.8	1.8	114	206.22
250	2.8	1.8	126	233.96
250	2.2	1.5	126	256.40
300	2.8	2.0	156	303.06
305	2.8	2.0	156	303.06

N2EAM8T3

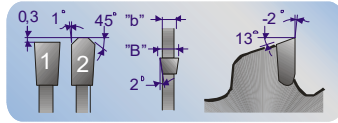
Extra narrow cutting width and extremely close toothed. Intended for cutting very thin material.



D	B	b	z	£
175	2.1	1.4	68	152.06
180	2.1	1.4	70	152.06
200	2.1	1.4	80	164.73
225	2.1	1.4	80	178.20
250	2.2	1.5	80	181.05
250	2.8	2.0	100	186.82
300	2.8	2.0	120	244.14

N2EAM10T3

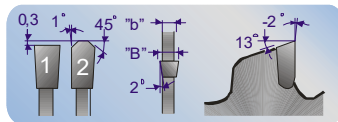
Extra narrow cutting width and extremely close toothed. Intended for cutting very thin material.



D	B	b	z	£
250	2.0	1.3	80	181.05

N2EAM08

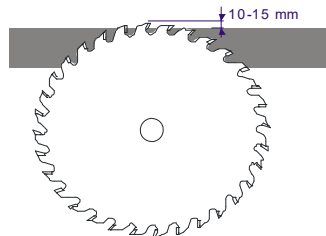
Close toothed. Intended for cutting thin material.



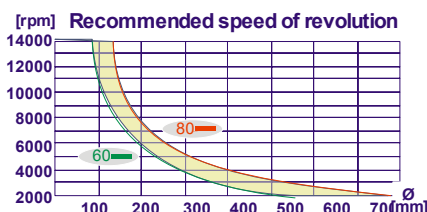
D	B	b	z	£
200	2.8	2.0	80	163.01
216	2.8	2.0	80	172.24
225	3.2	2.4	90	185.09
250	2.8	2.0	100	186.82
350	3.6	2.8	144	271.14
400	4.0	3.2	146	307.28

BLADE FACT

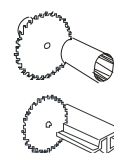
When cutting plastics the saw blade should be placed about 10-15 mm above the material.



For thin, hard plastics we recommend alternately beveled teeth with chamfer (BAE).



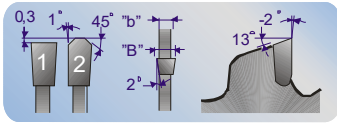
For Non-ferrous metals such as aluminium, copper and brass and also for plastics etc. Positive hook angle is used for automatic feed, the material is compressed and negative angle is used for manual feed.



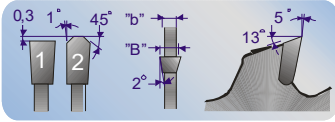


For Non-ferrous metals & Plastics

N2EAM10



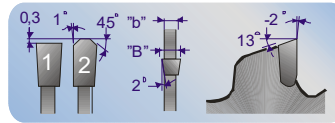
5EAM10



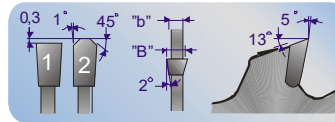
Close toothed for thin-walled metals & hard plastics

D	B	b	z	£
102	2.8	2.0	32	112.07
125	2.8	2.0	40	112.07
160	2.8	2.0	48	112.07
180	2.8	2.0	56	123.94
190	2.8	2.0	60	132.07
200	2.8	2.0	64	132.07
210	2.8	2.0	64	144.07
216	2.8	2.0	64	144.07
220	3.2	2.4	64	156.06
225	3.2	2.4	72	156.06
230	3.2	2.4	72	156.06
250	3.2	2.4	80	156.06
260	3.2	2.4	80	170.01
275	3.2	2.4	84	173.63
280	3.2	2.4	88	197.73
300	3.2	2.4	96	197.73
305	3.2	2.4	96	197.73
330	3.6	2.8	104	214.58
350	3.6	2.8	108	214.58
370	4.0	3.2	116	246.32
380	4.0	3.2	116	246.32
400	4.0	3.2	120	246.32
420	4.0	3.2	132	314.56
450	4.0	3.2	144	314.56
500	4.0	3.2	160	324.24
550	4.4	3.4	172	635.06

N2EAM13

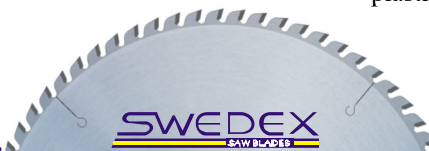
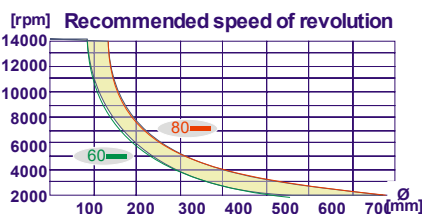


5EAM13

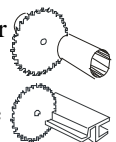


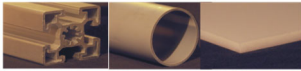
For cutting thin walled material with thickness up to approx. 10mm

D	B	b	z	£
102	2.8	2.0	24	107.80
125	2.8	2.0	32	107.80
150	2.8	2.0	36	107.80
160	2.8	2.0	36	107.80
180	2.8	2.0	42	114.26
200	2.8	2.0	48	122.38
210	2.8	2.0	48	123.94
216	2.8	2.0	48	123.94
225	3.2	2.4	56	139.35
230	3.2	2.4	56	139.35
250	3.2	2.4	60	139.35
260	3.2	2.4	60	152.07
275	3.2	2.4	64	152.07
300	3.2	2.4	72	166.49
330	3.6	2.8	80	190.45
350	3.6	2.8	84	190.45
370	4.0	3.2	90	225.00
380	4.0	3.2	90	225.00
400	4.0	3.2	96	225.00
420	4.0	3.2	100	274.43
450	4.0	3.2	108	274.43
500	4.0	3.2	120	306.54
520	4.4	3.4	120	498.47
530	4.4	3.4	128	498.47
550	4.4	3.4	132	498.47
600	4.4	3.4	144	511.31
650	4.4	3.4	160	745.27



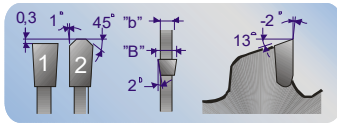
For Non-ferrous metals such as aluminium, copper and brass and also for plastics etc. Positive hook angle is for automatic feed where the material is clamped and negative used for manual feed.



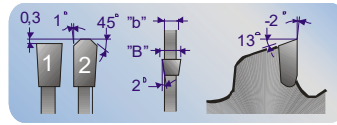


For Non-ferrous metals & Plastics

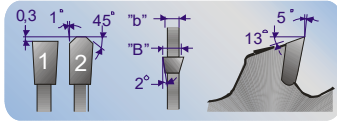
N2EAM16



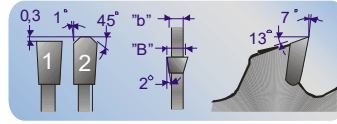
N2EAM19



5EAM16



7EAM19



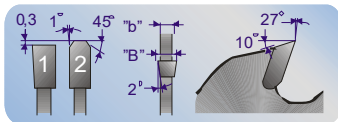
For solid metal and profiles with Material thickness up to approx. 15mm

For solid metal and profiles with material thickness above approx. 10mm.

D	B	b	z	£
102	2.8	2.0	20	107.80
160	2.8	2.0	30	107.80
180	2.8	2.0	36	114.26
200	2.8	2.0	40	122.38
250	3.2	2.4	50	139.35
275	3.2	2.4	54	152.07
300	3.2	2.4	60	166.49
330	3.6	2.8	64	190.45
350	3.6	2.8	70	190.45
370	4.0	3.2	76	225.00
400	4.0	3.2	80	225.00
420	4.0	3.2	84	274.43
450	4.0	3.2	90	274.43
500	4.0	3.2	100	306.54
550	4.4	3.4	108	498.47
600	4.4	3.4	120	511.31

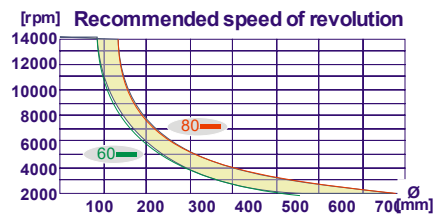
D	B	b	z	£
200	2.8	2.0	32	101.78
216	2.8	2.0	32	113.54
225	3.2	2.4	36	131.23
250	3.2	2.4	40	131.23
275	3.2	2.4	44	147.95
300	3.2	2.4	48	154.49
330	3.6	2.8	54	180.78
350	3.6	2.8	56	180.78
370	4.0	3.2	60	200.89
400	4.0	3.2	64	200.89
420	4.0	3.2	68	256.88
450	4.0	3.2	72	256.88
500	4.0	3.2	80	276.26
550	4.4	3.4	90	454.14
600	4.4	3.4	96	466.97
650	4.4	3.4	108	710.40
700	4.4	3.4	116	771.06

27EAM30B2

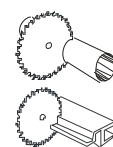


For solid aluminium ingots. Minimum material thickness 25mm.

D	B	b	z	£
300	4.0	2.6	30	189.00
400	4.4	3.0	40	232.45
450	5.0	3.6	44	285.97
500	5.0	3.6	50	306.42
550	5.0	3.6	56	430.13
600	5.0	3.6	60	436.85
650	5.5	4.0	68	566.90
700	5.5	4.0	72	655.55



For Non-ferrous metals such as aluminium, copper and brass and also for plastics etc. Positive hook angle is used for automatic feed where the material is clamped and



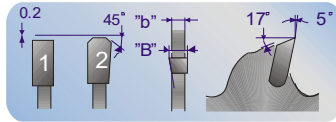


blades for Non-ferrous metals

The 'Highline' blades for non-ferrous metals are used when the demand for quality, function and performance is paramount. The 'Highline' blade with its optimised variable pitch geometry and reduced noise levels through its dampened slits and finish allows the blade to operate at a higher rpm and to accept larger lateral loads. It is suitable for non-ferrous metals, plastic, aluminium, copper, brass etc.

H5EAM10

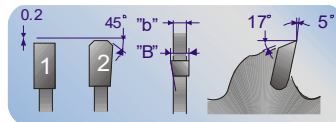
Close-toothed saw blade for Thin walled metals and hard plastics. Maximum material



D	B	b	z	£
370	4.0	3.2	114	369.40
400	4.0	3.2	120	369.40
420	4.0	3.2	132	471.66
450	4.0	3.2	144	471.66
500	4.0	3.2	160	481.17

H5EAM13

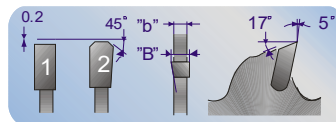
Saw blade for cutting profiles and solid aluminium. Material thickness up to 13mm.



D	B	b	z	£
370	4.0	3.2	90	337.46
400	4.0	3.2	96	337.46
420	4.0	3.2	100	411.59
450	4.0	3.2	108	411.59
500	4.0	3.2	120	459.73
550	4.4	3.4	132	747.64
600	4.4	3.4	144	747.64

H5EAM16

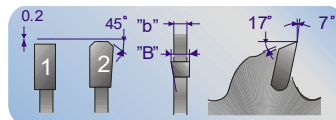
Saw blade for cutting profiles and solid aluminium. Material thickness up to 20mm. Positive rake angle.



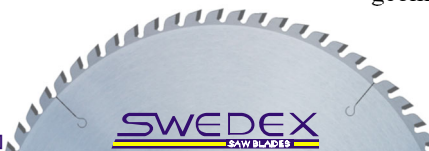
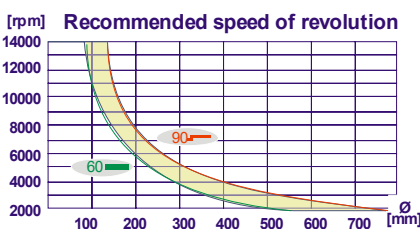
D	B	b	z	£
370	4.0	3.2	76	337.46
400	4.0	3.2	80	337.46
420	4.0	3.2	84	411.59
450	4.0	3.2	90	411.59
500	4.0	3.2	100	459.73
550	4.4	3.4	108	747.64
600	4.4	3.4	120	747.64

H7EAM19

Saw blade for cutting solid aluminium. Maximum material thickness up to 30mm.



D	B	b	z	£
370	4.0	3.2	60	312.83
400	4.0	3.2	64	312.83
420	4.0	3.2	68	385.25
450	4.0	3.2	72	385.25
500	4.0	3.2	80	414.32
550	4.4	3.4	90	681.04
600	4.4	3.4	96	681.04



Blade for non-ferrous metals. The blade has an optimised variable pitch geometry and reduced noise levels through its dampened slits and finish. This blade can operate at a higher rpm than usual and can accept larger lateral loads. For Non-ferrous and plastics

