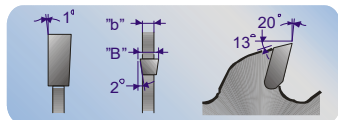


# Groove cutting saw blades

## 20AA26



Groove cutting saw blades for wood, chipboards and non-ferrous metals with moderate feed speeds.

D	B	b	z	f
100	1.5	1.0	12	107.30
100	2.0	1.3	12	98.17
100	2.5	1.5	12	95.80
100	3.0	2.0	12	95.80
100	3.5	2.5	12	101.36
100	4.0	3.0	12	103.64
100	4.5	3.5	12	107.30
100	5.0	4.0	12	110.39
100	6.0	4.0	12	129.37
100	10.0	7.0	12	251.47

125	1.5	1.0	16	107.30
125	2.0	1.3	16	98.17
125	2.5	1.5	16	95.80
125	3.0	2.0	16	95.80
125	3.5	2.5	16	101.36
125	4.0	3.0	16	103.64
125	4.5	3.5	16	107.30
125	5.0	4.0	16	110.39
125	6.0	4.0	16	129.37
125	6.5	4.0	16	140.74
125	12.0	8.0	16	338.45

140	3.0	2.0	18	100.46
150	1.5	1.0	18	112.75
150	2.0	1.3	18	102.67
150	2.5	1.5	18	100.52
150	3.0	2.0	18	100.52
150	3.5	2.5	18	106.71
150	4.0	3.0	18	109.10
150	4.5	3.5	18	112.75
150	5.0	4.0	18	117.77
150	6.0	4.0	18	136.02
150	8.0	6.0	18	192.00
150	10.0	7.0	18	262.69
150	12.0	8.0	18	411.81

D	B	b	z	f
180	1.5	1.0	18	115.71
180	2.0	1.3	18	106.71
180	2.5	1.5	18	103.64
180	3.0	2.0	18	103.64
180	3.5	2.5	18	109.66
180	4.0	3.0	18	112.75
180	4.5	3.5	18	115.71
180	5.0	4.0	18	119.66
180	6.0	4.0	18	140.18
180	6.5	4.0	18	152.29
180	8.0	6.0	18	223.86
180	10.0	8.0	18	294.03

200	1.5	1.0	18	119.66
200	2.0	1.3	18	109.66
200	2.5	1.5	18	106.71
200	3.0	2.0	18	106.71
200	3.5	2.5	18	113.48
200	4.0	3.0	18	115.71
200	4.5	3.5	18	119.66
200	5.0	4.0	18	123.55
200	6.0	4.0	18	144.68
200	10.0	8.0	18	394.31
200	12.0	8.0	18	596.11
				0.00

225	4.0	3.0	18	127.25
225	4.5	3.5	18	131.87
225	5.0	4.0	18	137.69
225	6.0	4.0	18	159.88
225	7.0	4.0	18	194.20

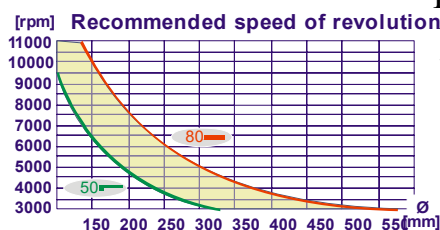
250	4.5	3.5	20	188.85
250	5.0	4.0	20	191.96
250	6.0	4.0	20	191.96
250	8.0	6.0	20	234.57

280	4.0	3.0	22	194.66
280	6.0	4.0	22	209.50

300	6.0	4.0	24	240.95
300	8.0	6.0	24	435.01
300	10.0	8.0	24	497.44

## Biscuit Jointers

### 15AA52



Groove cutting saw blade for wood and chipboards. When grooving across the grain, use half the speed compared to along the grain.

