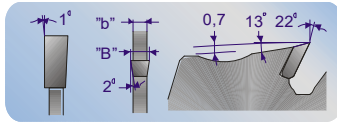




# Rip Saw Blades with Wiper Slots

## 22AA46SR

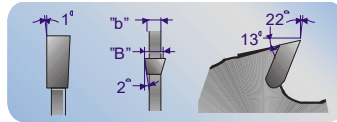
With guard teeth and wiper slots. Diameter 180 to 200mm



D	B	b	z	£
180	2.8	1.9	12+2	135.10
200	2.8	1.9	14+2	135.10
225	3.2	2.2	16+2	135.10
250	3.2	2.2	16+2	136.10
280	3.2	2.2	18+2	143.21
300	3.2	2.2	20+2	151.68
315	3.2	2.2	20+2	155.30
350	3.5	2.5	24+2	169.26
400	3.5	2.5	28+2	190.69

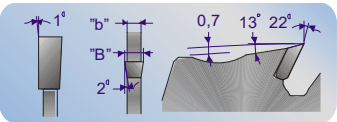
## 22AA46R

With large gullets and wiper slots. Diameter 225 to 400mm



## 22AA39SR

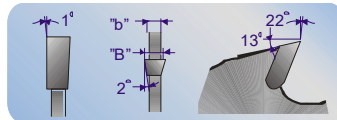
With guard teeth and wiper slots.



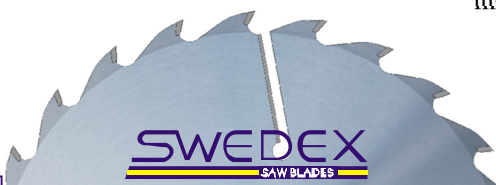
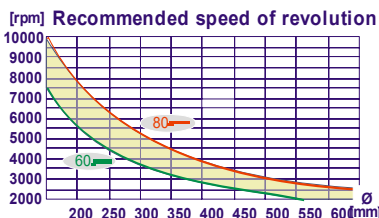
D	B	b	z	£
200	2.0	1.4	16+2	135.10
200	2.5	1.8	16+2	135.10
225	2.0	1.4	18+2	135.10
225	2.5	1.8	18+2	135.10
250	2.5	1.8	20+2	136.10
250	2.8	2.0	20+2	136.10
280	2.8	2.0	22+2	143.21
300	2.8	2.0	24+2	151.68

## 22AA39R

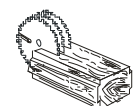
With large gullets and wiper slots. Pin holes for the Raimann machine



D	B	b	z	£
300	3.2	2.2	24+2	167.15
350	3.5	2.5	24+4	226.47
360	3.5	2.5	24+4	226.47



Wiper slot blades are Multi-rip blades. The wiper slots reduce the risk of getting stuck and also of the saw body becoming burnt. The guard tooth throws out the cuttings and keeps the cutting groove clean. The blades can be used for sawing both green and dry wood

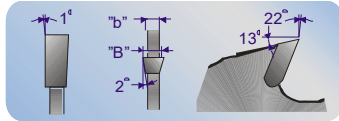




# Rip Saw Blades with Wiper Slots-Thin Kerf

## 22AA46RT2

With large gullets and wiper slots. Diameter 180 to 400mm



D	B	b	z	£
180	2.4	1.6	12+2	135.10
200	2.4	1.6	14+2	135.10
225	2.8	1.9	16+2	135.10
250	2.8	1.9	16+2	135.10
280	2.8	1.9	18+2	143.21
300	2.8	1.9	20+2	151.68
315	2.8	1.9	20+2	155.30
350	3.2	2.2	24+2	169.26
400	3.2	2.2	28+2	190.69

## Wiper Slots

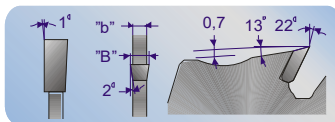
The Wiper slot length depends on the centre bore size and flange diameter

D	c-bore	WS Length
160		25
180		25
200		25
225	≤ 70	35
225	> 70	25
250	≤ 70	50
250	> 70	35
280		50
300	≤ 70	60
300	> 70	50
315	≤ 80	70
315	> 80	60
350	≤ 100	70
350	> 100	60
400		70

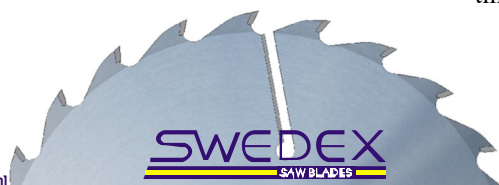
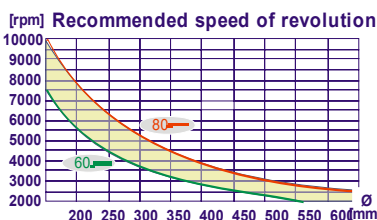
Always state saw height, feed speed, revolution and size of the flanges when ordering a saw blade

## 22AA46SRT3

With guard teeth and wiper slots.



D	B	b	z	£
180	2.0	1.3	12+2	135.10
200	2.0	1.3	14+2	135.10
225	2.4	1.6	16+2	135.10
250	2.4	1.6	16+2	135.10
280	2.4	1.6	18+2	143.21
300	2.4	1.6	20+2	151.68
315	2.4	1.6	20+2	155.30
350	2.8	1.9	24+2	169.26
400	2.8	1.9	28+2	190.69



Wiper slot blades are Multi-rip blades. The wiper slots reduce the risk of getting stuck and also of the saw body coming burnt. The guard tooth rows out loose cuttings and keeps the cutting groove clean. The blades can be used for sawing both green and dry wood

